CHIA-HUNG HUNG

Toomey Hall, 400 W 13th St. Missouri University of Science and Technology Rolla, MO 65409, U.S.A.

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EDUCATION

- Ph.D. Mechanical Engineering Missouri University of Science and Technology, May. 2021 • Dissertation: Fabrication of 304L Stainless Steel and Aluminum Parts by Laser-Foil-Printing Additive Manufacturing and Process Automation
- M.S. Mechanical Engineering National Taiwan University of Science and Technology, 2014 • Thesis: A Study of Nitinol Biliary Stent Fabrication by Femtosecond Laser Ablation Process
- **B.S.** Mechanical Engineering National Taiwan University of Science and Technology, 2011 •

TEACHING EXPERIENCE

Instructor of "Dynamics" •

- Developing course materials (syllabus, slides, assignments, quizzes, mid-term exam, and final exam), \geq lecturing, grading
- Teaching a class of 48 students on principles of mechanics (Newton's Law, energy \geq and momentum conservation methods, etc.) and apply them to modeling and analysis of engineering systems
- Lab Instructor of "Computer Aided Design Theory and Practice" Missouri S&T, 08/2020-12/2020 •
 - Course Evaluation: 3.8/4.0 \geq
 - \triangleright Teach >50 students on using CAD software (NX and SolidWorks) to design 3D objects by modeling and assembling components, and conduct finite element analysis
- **Teaching Assistant of "Control System Lab"** •
 - \geq Course Evaluation: 3.6/4.0
 - \triangleright Teach >100 students on using LabVIEW for data acquisition, manipulation, and system control; and writing codes to control programmable logic controllers (PLC)

Honors and Awards

Nomination for Midwestern Association for Graduate Schools Excellence in Teaching Award 2021 • Nomination from the Department of Mechanical Engineering to Missouri S&T Campus

Chia-Hung Hugn's Teaching Portfolio for Teaching Award Nomination.

RESEARCH EXPERIENCE

- Research Assistant, Innovative & Smart Additive Manufacturing Lab Missouri S&T, 2016-2021 •
 - \triangleright Laser Additive Manufacturing R&D
 - •Investigated laser foil printing (LFP) and selective laser melting (SLM) processes
 - Set up a problem statement, hypothesis, objectives, and plans (DOE) for LFP process optimization
 - Experimentally generated test data and analyzed the data to conclude the processability
 - Fabricated 3D metallic parts with high strength and ductility
 - Characterized and analyzed 50+ specimens for mechanical properties, microstructure, failure analysis

Missouri S&T, 01/2021- 05/2021

Missouri S&T, 08/2017-12/2020

\geq Laser Additive Manufacturing (LAM) Process Automation

Developed and built an automated laser 3D printing system through the integration of mechanical/electrical/optical hardware and software (including LinuxCNC and LaserDESK)

Visiting Scholar, •

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- Enhanced femtosecond laser process efficiency on glass removal by decomposing water into oxygen \geq and hydrogen
- \triangleright Set up a dual-laser optical system to enhance material removal rate

• **Research Assistant**,

Industrial Technology Research Institute, Taiwan, 2011-2013 Optimized process parameters to enhance laser removal efficiency in fabrication of biomedical device

WORKING EXPERIENCE

Laser Application Engineer, •

Laser mechanisms Taiwan Ltd., Taiwan 2011-2013

 \geq Optimized laser process parameters on ceramics and sapphire for the fabrication of Passive Components and cover glass of cellular phone camera

PUBLICATIONS

Published Peer-Reviewed Journal Papers: •

- Chia-Hung Hung, Wei-Ting Chen, M. Hossein Sehhat, Ming C. Leu. The effect of laser welding modes on 1. mechanical properties and microstructure of 304L stainless steel parts fabricated by laser-foil-printing additive manufacturing. International Journal of Advanced Manufacturing Technology. (2020)
- Chia-Hung Hung, Yingqi Li, Austin Sutton, Wei-Ting Chen, Xiangtao Gong, Heng Pan, Hai-Lung Tsai, Ming C. 2. Leu. Aluminum parts fabricated by laser-foil-printing additive manufacturing: processing, microstructure, and mechanical properties. Materials, Vol. 13, 1-13. (2020)
- Tan Pan, Sreekar Karnati, Yunlu Zhang, Xinchang Zhang, Chia-Hung Hung, Lan Li, Frank Liou, 3. Experiment characterization and formulation estimation of tensile properties for selective laser melting manufactured 304L stainless steel. Materials Science and Engineering: A, Vol. 79, 1-12. (2020)
- Chia-Hung Hung, Austin Sutton, Yingqi Li, Yiyu Shen, Hai-Lung Tsai, Ming C. Leu. Enhanced mechanical 4. properties for 304L stainless steel parts fabricated by laser-foil-printing additive manufacturing. Journal of Manufacturing Processes, Vol. 45, 438-446. (2019)
- Yingqi Li, Yiyu Shen, Chia-Hung Hung, et al. Additive manufacturing of Zr-based metallic glass structures on 304 5. stainless steel substrates via V/Ti/Zr intermediate layers. Materials Science and Engineering, Vol. 729, 185-195. (2018)
- Chia-Hung Hung, Fuh-Yu Chang, Curve micromachining on the edges of nitinol biliary stent by ultrashort pulses 6. laser. Optics and Laser Technology, Vol. 90, 1-6. (2017)
- 7. Chia-Hung Hung, Fuh-Yu Chang, Tien-Li Chang, Yu-Ting Chang, Kai-Wen Huang, Po-Chin Liang. Micromachining NiTi Tube for Use in Medical Devices by Using a Femtosecond Laser. Optics and Lasers in Engineering, Vol. 66, 34-40. (2015)
- **Peer-Reviewed Journal Papers in Review:** •
- Chia-Hung Hung, Tunay Turk, M. Hossein Sehhat, Ming C. Leu. Development and experimental study of an 1. automated laser-foil-printing additive manufacturing system. Submitted to CIRP Annals - Manufacturing Technology.
- **Published Conference Papers:**
- Chia-Hung Hung, Yiyu Shen, Ming C. Leu, Hai-Lung Tsai. Mechanical Properties of 304L Parts Made by Laser-1. Foil-Printing Technology. Solid Freeform Fabrication Symposium. (2017)
- Chia-Hung Hung, Fuh-Yu Chang, Tien-Li Chang, Yu-Ting Chang, Kai-Wen Huang, Po-Chin Liang. 2.

Missouri S&T, 2013-2014

Femtosecond laser nonlinear ablation process of biliary nitinol stent for cholangiocarcinoma. Advanced Materials Research, Vol. 699, 859-63. (2013)

- Published E-Books:
 - 1. Ming C. Leu, Chia-Hung Hung, Wenjin Tao, Amir Ghazanfari, Krishna Kolan. NX for Engineering Design. (2021)

RESEARCH SKILLS

- **Opto-Mechatronic System Automation Integration:** integrate dual lasers, motion stages, galvo-scanner, into an additive manufacturing system
- Materials Processing: laser materials processing, laser additive manufacturing, laser welding
- Computer-Aided Design: SOLIDWORKS, NX, AutoCAD
- Design of Experiments: ANOVA, Taguchi analysis
- **Material Characterization:** scanning electron microscopy (SEM), X-ray diffraction (XRD), electron backscattered diffraction (EBSD), energy-dispersive X-ray spectroscopy (EDX),
- Properties Measurement and Failure Analysis: tensile test, microhardness
- Automation Control: programmable logic controller (PLC), LabVIEW, LinuxCNC.
- Thermal/Stress Simulation: ANSYS, COMSOL
- Data Analysis Software: MATLAB, C++, Microsoft office, Origin, JMP